

# Work Order ID 122465

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**\*122465\***

Page 1

Item ID: D350-567-143

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Item Name: Floor Window Close Out (Energy Attenuating Seats)

Stop

**\*NS2\***

Start Date: 7/21/14

Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 7/21/14

Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9590

E

100

Document Control

0.00

**\*100\***

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D350-567-143 CHG001

DAS

38

9-89

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

DAS

32

9-89

DAS

06

9-89

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

DAS

38

9-89

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Item ID: D350-567-143

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Floor Window Close Out (Energy Attenuating Seats)

Start Date: 7/21/14 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 7/21/14 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
<b>*130*</b>	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-143								
	Location: <u>033</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

DAS  
06  
9-89

AUG 19 2014

MLJ 140820

4-8-19

Print

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Work Order ID: 122465

\*122465\*

Parent Item: D350-567-143

\*D350-567-143\*

Parent Item Name: Floor Window Close Out (Energy Attenuating Seats)

Start Date: 7/21/14

Required Date: 7/21/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.04.01 AS PER DSI9590 REV.E DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4971-041		Manufactured	No				Each	4.0000					
-----------	--	--------------	----	--	--	--	------	--------	--	--	--	--	--

\*D4971-041\*

T/R-Bellcrank Cover Assembly

\*\*

DAS  
32  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

st376

3

120665

3

ST377

1

121193

1

D3802-1

Manufactured No

f

265.0100

\*\*

DAS  
32  
9-89

14/7/22

DAS  
06  
9-89

\*D3802-1\*

Windows Seal (\$ Per Foot)

Location

Loc Qty

Loc Code

ST411

67.01

112283

48

114190

9

116673

10

117766

0.01

st417

198

122222

198

(D3802-1-024) CUT (1) AT 24" AS PER DWG, PER KIT.

D4434-041

Manufactured No

Each

0.0000

\*\*

DAS  
28  
9-89

\*D4434-041\*

Fwd Bracket Assembly

120660

DAS  
06  
9-89

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Parent Item: D350-567-143

**\*D350-567-143\***

Parent Item Name: Floor Window Close Out (Energy Attenuating Seats)

Start Date: 7/21/14

Required Date: 7/21/14

Start Qty: 1.00

Required Qty: 1.00

D4434-047

Manufactured No

Each 4.0000

**\*D4434-047\***

Cover Assembly

\*\*

DAS  
32  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST273

4

107530

1

114313

3

D4435-9

Manufactured No

Each 15.0000

**\*D4435-9\***

Bracket

\*\*

DAS  
32  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST103

15

121093

15

D4436-041

Manufactured No

Each 0.0000

**\*D4436-041\***

Aft Bracket Assembly

\*\*

DAS  
28  
9-89

DAS  
06  
9-89

D4441-1

Manufactured No

f 50.3300

**\*D4441-1\***

Rubber Seal

\*\*

DAS  
32  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST407

50.33

86185

50.33

(D4441-1-240) CUT (1) AT 24.00" PER KIT

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Parent Item: D350-567-143

**\*D350-567-143\***

Parent Item Name: Floor Window Close Out (Energy Attenuating Seats)

Start Date: 7/21/14

Required Date: 7/21/14

Start Qty: 1.00

Required Qty: 1.00

AN3-3A Purchased No

Each 643.0000

5

DAS  
32  
9-89

DAS  
06  
9-89

**\*AN3-3A\***

Bolt

\*\*

Location

Loc Qty

Loc Code

ST350

643

m127815

4

m128973

79

m129591

360

m129706

200

m128 429

DAS  
32  
9-89

DAS  
06  
9-89

AN525-10R6 Purchased No

Each 252.0000

2

**\*AN525-10R6\***

Screw

\*\*

Location

Loc Qty

Loc Code

ST329

252

125445

4

M127743

48

M129390

100

M129507

100

m127743

AN525-832R7 Purchased No

Each 112.0000

12

**\*AN525-832R7\***

Screw

\*\*

Location

Loc Qty

Loc Code

ST328

112

120560

9

m127363

103

m127363

14/1/22 U

DAS  
32  
9-89

DAS  
06  
9-89

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Work Order ID: 122465

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Parent Item: D350-567-143

**\*D350-567-143\***

Parent Item Name: Floor Window Close Out (Energy Attenuating Seats)

Start Date: 7/21/14

Required Date: 7/21/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L06

Purchased

No

Each

481.0000

**\*MS21042L06\***

Nut

\*\*

DAS

32

9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST307

481

m127304

3

m128401

78

m128976

200

m129499

200

*M128401*

MS21042L08

Purchased

No

Each

4,191.000

**\*MS21042L08\***

Nut

\*\*

DAS

32

9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST306

4191

123900

1

125445

268

m127304

99

m127410

1398

m128401

1500

m128429

725

m129541

200

*M128429*

MS21042L3

Purchased

No

Each

4,892.000

**\*MS21042L3\***

Nut

\*\*

DAS

32

9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST307

4892

123900

955

M126333

34

M127410

13

M127831

41

M128401

42

M128754

3807

*M128754*

*14/11/22*

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Parent Item: D350-567-143

**\*D350-567-143\***

Parent Item Name: Floor Window Close Out (Energy Attenuating Seats)

Start Date: 7/21/14

Required Date: 7/21/14

Start Qty: 1.00

Required Qty: 1.00

MS21059L3

Purchased

No

Each

120.0000

**\*MS21059L3\***

Nut Plate

\*\*

DAS  
32  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

CA

17

M129682

17

ST305

103

114449

4

M127743

2

M128936

4

M128976

34

M129472

59

M128936

MS35206-229

Purchased

No

Each

121.0000

**\*MS35206-229\***

Screw

\*\*

DAS  
32  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST282

121

M126084

21

M129795

100

M126084

NAS1149F0332P

Purchased

No

Each

4,026.000

**\*NAS1149F0332P\***

Washer

\*\*

DAS  
32  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST275

4026

122063

205

123900

12

125646

106

m123185

47

m127831

2500

m128401

856

m129541

300

M128901

14/12/22

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Parent Item: D350-567-143

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Parent Item Name: Floor Window Close Out (Energy Attenuating Seats)

Start Date: 7/21/14

Required Date: 7/21/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149FN616P

Purchased

No

Each

250.0000

14

32  
9-89

DAS  
06  
9-89

**\*NAS1149FN616P\***

WASHER

\*\*

Location

Loc Qty

Loc Code

ST275

250

M127703

250

M127703

NAS1149FN816P

Purchased

No

Each

580.0000

12

32  
9-89

DAS  
06  
9-89

**\*NAS1149FN816P\***

WASHER

\*\*

Location

Loc Qty

Loc Code

ST275

580

117316

580

117316

DAS  
32  
9-89

1

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